

AI-DeviceNET User Manual



I. Product Introduction

1.1 Overview

The AI-DeviceNet protocol converter is a device that converts the MODBUS-RTU protocol from Yudian instruments into the DeviceNet protocol. It supports three MODBUS-RTU commands (03H, 06H, 10H), allowing for broader communication with other MODBUS-RTU devices.

1.2 Technical Specifications

- [1] Enable data communication between multiple Modbus devices and DeviceNet.
- [2] Modbus Features

Modbus baud rate: 1200, 2400, 4800, 9600, 19200, 38400, 56700, 115200 bps Supported function codes: 03H, 06H, 10H. Supported communication format: RTU format.

Write command output mode: Output on change.

RS485 interface support: Half-duplex, baud rate: 1200~115200 bps.

Data bits: 8 bits.

Parity bit: None, odd, even (Selectable).

Stop bits: 1 bit, 2 bits (Selectable).

[3] DeviceNet Features

DeviceNet baud rate: 125K, 250K, 500K.

Support up to 512 bytes input and 512 bytes output, with selectable sizes of 8, 16,

32, 48, 64, 72, 96, 112, 128, 160, 192, 200, 224, 280, 300, 512 bytes.

Support DeviceNet I/O Poll Scanning.

[4] Power Supply: 24VDC

Note:

- 1) The 10H function code is only supported by the AI-8x88 series instruments.
- 2) DeviceNet address only supports 0~63.
- 3) The ModBus device slave address (node) only supports 1~247.
- 4) Maximum number of commands: 128.

1.3 Port Description

Port	Description
DeviceNet Port	Connect to DeviceNet devices
RS485 Port	Connect to Yudian AI series instruments
LISP Dort	Connect to the host computer for AI-DeviceNET
	configuration software communication

1.4 Indicator Light

Name	Indicator Light	Status	Description
		Green light always on	DeviceNet network normal
	MS	Red light always on	DeviceNet network error
		Red light flashing	DeviceNet network initialization
DeviceiNET Status		Crean light always on	Device is online and
	NS	Green light always on	connection is established
			Device is online but
		Green light flashing	connection is not
			established
		Red light always on	Device is offline
		Green light flashing	Data received on RS485
Serial Port Indicator	RX	Croon light off	No data received on
		Green light on	RS485
Power Indicator		Red light always on	Device powered on
Light	FVK	Red light off	Device powered off

1.5 Wiring

Port	Description		
A	RS485-A		
В	RS485-B		
24V+	Positive terminal of 24VDC power supply		
24V-	Negative terminal of 24VDC power supply		
01~06	Reserved		
USB Interface	Connect to the host computer		
DeviceNet Part	Refer to the DeviceNet Port Description for		
	details		

Note:

1. Backplane Power Supply (24VDC) and Panel Power Supply (24VDC): Either set can be used for connection.

2. Backplane RS485 and panel RS485 are interconnected.

Modbus Port:

Either the backplane RS485 or panel RS485 can be connected (only one set required). Users can follow the labels for wiring or directly connect through the backplane bus terminals to other Yudian instruments supporting the Modbus protocol, such as temperature controllers. The wiring diagram for the backplane bus terminal is as follows:



DeviceNet Port:

The DeviceNet side features an open five-pin pluggable terminal, allowing users to wire according to the instructions provided.



Shield



PIN	WIRING
Pin 1	V-, 24VDC negative
Pin 2	CAN-L
Pin 3	Shield
Pin 4	CAN+H
Pin 5	V+, 24VDC positive

The AI-DeviceNet protocol converter is a device that converts the MODBUS-RTU protocol from Yudian instruments into the DeviceNet protocol. It supports three MODBUS-RTU commands (03H, 06H, 10H), allowing for broader communication with other MODBUS-RTU devices.

II: Configuration Description

The fieldbus and subnet configurations come with initial values upon software initialization. Specific parameters should be modified according to actual needs.

2.1 Fieldbus

Devices Configuration Subnet Subnet Subnet Read Holding Register R	New Save Open Upload	Download Auto Mapping Serial Po	ort Configuration About Language
Fieldbus Bus Type DeviceNet -Node-1 -Read Holding Registers -Preset Multiple Register 1 -Preset Single Register -Rule-1 -Rule-2 -Rule-3 -Rule-4 -Rule-3	Devices	Configuration	
Solution DeviceNet Address (0~83) 1 Read Holding Registers DeviceNet Communication Baud Rate 125K Preset Single Register 0 0 Rule1 Rule1 0 0 Rule2 Rule3 0 0 Rule4 0 0 0	Fieldbus	Bus Type	DeviceNet
- Read Holding Registers - Preset Multiple Register - Rule-1 - Rule-3 - Rule-4 DeviceNet Communication Baud Rate DeviceNet Input Byte Count DeviceNet Output Byte Count 8 125K 8 8 8 8 8 8 8 8 8 8 8 8 8	-Node-1	DeviceNet Address(0~63)	1
Preset Multiple Register Preset Single Register Rule-1 Rule-2 Rule-4 DeviceNet Input Byte Count DeviceNet Output Byte Count 8 8 8 8 8 8 8 8 8 8 8 8 8	-Read Holding Registers	DeviceNet Communication Baud Rate	125K
- Rule-1 - Rule-2 - Rule-3 - Rule-4	Preset Single Register	DeviceNet Input Byte Count	8
Rule-2 Rule-3 Rule-4	Rule Configuration	DeviceNet Output Byte Count	8
	VIT 6_A		

Configurable items include: DeviceNet address, DeviceNet communication baud rate, DeviceNet input byte count, and DeviceNet output byte count.

DeviceNet address: Range 0~63.

DeviceNet communication baud rate: 125K, 250K, 500K selectable.

DeviceNet input byte count: Selectable values include 8, 16, 32, 48, 64, 72, 96, 112, 128, 160, 192, 200, 224, 280, 300, and 512.

DeviceNet output byte count: Selectable values include 8, 16, 32, 48, 64, 72, 96, 112, 128, 160, 192, 200, 224, 280, 300, and 512.

Note: The encoder on the Al-DeviceNet converter can also be used to set the DeviceNet address (as shown in the figure below; the left side represents the tens digit, and the right side represents the ones digit). When the encoder is set to 0, the DeviceNet address is configured according to the downloaded settings. When the encoder is set to another valid address (1~63), the DeviceNet address is configured according to the encoder settings.



2.2 Subnet

New Save Open Upload	Download Auto Mapping Serial Port C	onfiguration About Language
Devices	Configuration	
Fieldbus Subnet Rule Configuration	Protocol Type Modbus Communication Baud Rate Data Bits Parity Check Method Stop Bit Communication Transmission Mode Response Wait Time (300~60000ms) Polling Delay Time (0~2500ms) Output Command Polling Mode Automatic Downgrade Enter Automatic Downgrade Arter n Commana Failuret(1~255) Automatic Downgrade Time (100~3600000ms) Modbus Status Word	Modbus Master 19200 8 None 1 RTV 300 0 0 0utput on Change 0pen 5 10000 0pen

The protocol type is Modbus Master, and the configurable parameters include:

Modbus communication baud rate, parity check method, stop bits, response wait time, polling delay time, automatic downgrade, and Modbus status word.

Modbus communication baud rate: Selectable from 1200, 2400, 9600, 19200, 38400, 57600, and 115200 bps.

Data bits: 8 bits.

Parity check method: None, odd parity, and even parity are available.

Stop bits: Selectable 1 or 2 bits.

Communication transmission mode: RTU.

Response waiting time: The time allowed for the slave to respond after the Modbus master sends a command, ranging from 300 to 60000ms.

Polling delay time: The delay before sending the next Modbus command, after completing a Modbus command and receiving a correct response or a response timeout. The range is $0 \sim 2500$ ms, with a default setting of **0**.

Output command polling mode: Output on change: When there is a change in the output data, an output write command is issued, and the output stops once the correct response is received.

Automatic downgrade: Downgrade applies to scenarios where the Modbus command scan mode is set to fast scan. If the Modbus command is configured for fast scanning, the command will downgrade to slow scanning after the Modbus slave fails to respond n times.

Enter automatic downgrade after n command failures (1~255): The command will downgrade to slow scanning after the Modbus slave fails to respond n times.

Automatic downgrade time: The duration for which the Modbus command remains downgraded from fast to slow scanning. Once the time elapses, it will revert to fast scanning. If necessary, the data will be split into multiple packets for transmission, with each packet having a length of 128 bytes.

(The above two parameters can only be configured once automatic downgrading is enabled)

Modbus status word: Available options are Enable or Disable. (When enabled, it occupies 2 input bytes)

Node 2.3

AI-DeviceNET Configuration To	ool	- 🗆 ×
New Save Open Upload	Download Auto Mapping Serial Port C	Configuration About Language
Devices	Configuration	
Fieldbus	Protocol Type	Modbus Master
Add Node	Modbus Communication Baud Rate	19200
Rule Configuration	Data Bits	8
	Parity Check Method	None
	Stop Bit	1
	Communication Transmission Mode	RTU
	Response Wait Time(300 60000ms)	300
	Polling Delay Time(0~2500ms)	0
	Output Command Polling Mode	Output on Change
	Automatic Downgrade Enter Automatic Downgrade Arter n Command Failurae(17255) Automatic Downgrade Time(100~3600000ms)	Close
	Modbus Status Word	Open

Right-click on the subnet to bring up the function box and select "Add Node".

🕸 AI-[DeviceN	ET Config	juration To	lool					3		×
New	Save	Open	Upload	Download	Auto Mapping	Serial Port Confi	guration	About	Lang	guage	
Device	25			Configuration	n.						
Fie	eldbus onet Node-1 <u>New Nod</u> e Confi	e guration		Slave Addre:	ss (1~247)						

To add a new node, the slave address must be set first before proceeding with further configurations (slave address range: $1\sim 247$).

New	Save	Open	Upload	Down	nload	Auto Mapping	Serial Por	t Configuration	About	Language
Devices				Config	uratio	n				
Fiel	dbus iet			Slave	Addre	ss (1~247)				
Rule	Co	Add C	ommand	•	Re	ad Holding Regi	sters			
		Delete	Node		Pr	eset Multiple Reg	isters			
				_	Pr	eset Single Regis	ter			

Right-click to display the function box "Add Command" and "Delete Node":

Add command: Options include "Read Holding Register" and "Preset Multiple Registers" (multiple commands can be added to one node).

Delete Node: Delete the currently selected node, including all commands contained within that node.

2.4	Read	Holding	Register
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New Save	Open	Upload	Download	Auto Mapping	Serial Port C	onfiguration	About	Language	
Devices			Configuration	n					
Fieldbus ⊖-Subnet ⊡-Node-5 ⊥Read J	folding ration	Registers	Slave Addres Function Co- Modbus Regis Data Count Memory Mapps Byte Count Byte Swap Check Type Operator	ss(1 ^{~2} 247) de ster Starting Addr ing Starting Addr ing Bit Offset(0 [~] 1) 22 622	5 3 96 4 0 8 No Swap CRC			

The configurable items include: Modbus register starting address and the number of data.

Slave address: Consistent with node configuration.

Function Code: 3.

Modbus register starting address: The starting address of the register in the Modbus slave device, with a range of $0 \sim 65535$.

Data count: The number of registers to be read from the Modbus slave device.

Memory mapping starting address: The starting address of the data within the module's memory buffer.

Memory mapping bit offset (0 ~ 7): 0.

Byte count: The number of bytes to be read from the Modbus slave device.

Byte swap: No swap.

Check type: CRC.

Note: The sum of the memory mapping starting address and byte count must not exceed the DeviceNet input byte count (if Modbus status word is enabled, it will occupy 2 input bytes).

2.5 Preset Multiple Registers

AI-DeviceNET Configuration T	ool	- 🗆 X
New Save Open Upload	Download Auto Mapping Serial Po	ort Configuration About Language
Devices	Configuration	
Fieldbus Subnet - Node-5 - Preset Multiple Regist Rule Configuration	Slave Address (1~247) Function Code Modbus Register Starting Address Data Count Memory Mapping Starting Address Memory Mapping Bit Offset (0~7) Byte Count Byte Swap Check Type Operator	5 16 192 4 0 8 No Swap CRC
< >		

The configurable items include: Modbus register starting address and the number of data.

Slave address: Consistent with node configuration.

Function Code: 16.

Modbus register starting address: The starting address of the register in the Modbus slave device, with a range of $0 \sim 65535$.

Data count: The number of registers to be read from the Modbus slave device.

Memory mapping starting address: The starting address of the data within the module's memory buffer.

Memory mapping bit offset (0 ~ 7): 0.

Byte count: The number of bytes to be read from the Modbus slave device.

Byte swap: No swap.

Check type: CRC.

Note: The sum of the starting address for memory mapping and the number of bytes cannot exceed the DeviceNet output byte size.

When the AI-DeviceNet converter is connected to AI-8x88 series instruments,

the data count can be set to multiple; other Yudian instruments do not support the MODBUS-RTU protocol with the 10H write multiple parameters command, and the data count can only be set to 1.

AI-DeviceNET Configuration To	ool	- 🗆 X
New Save Open Upload	Download Auto Mapping Serial Port Configuration	About Language
Devices	Configuration	
Fieldbus - Subnet	Slave Address (1~247) 3	
- Node-3 Preset Multiple Rule Configuration Delete	Command Starting Address	
	Memory Mapping Starting Address	
	Memory Mapping Bit Offset(0~7) Byte Count	
	Byte Swap No Swap	
	CRC CRC Operator	

Right-click to open the function menu "Delete Command", and select it to delete the current command. This function also applies to deleting "Read Holding Registers" commands.

III. Functional Description

3.1 New

AI-DEVICENET Configuration To	Deveload Auto Manning Social D			
New Save Open Opload	Download Auto Mapping Serial Po	ort Configuration About Language		
Devices	Configuration			
- Fieldbus Subnet	Bus Type	DeviceNet		
Rule Configuration	DeviceNet Address(0~63)	1		
	DeviceNet Communication Baud Rate	125K		
DeviceNet Input Byte Count DeviceNet Output Byte Count	DeviceNet Input Byte Count	64		
	DeviceNet Output Byte Count	64		

When selecting the "New" function, the configuration interface resets, and all parameters return to their initialized state.

3.2 Save

New	Save	Open Upload	Download Auto Mapping Serial I	Port Configuration About	Language		
Fie	es eldbus		Bus Type	DeviceNet			
Rul	onet Le Config	uration	DeviceNet Address(0~63)	1			
	DeviceNet Communi		DeviceNet Communication Baud Rate	125K	~		
			DeviceNet Input Byte Count	64	~		
			DeviceNet Output Byte Count	64	~		
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	组织	▼ 新建文件夹				-	?
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		仪表三视图					
		WPS云盘					
	3	共享文件夹					
		新的措施	5				
		应用	test.csv				
		业由脑					
		20 2:14					
		SD XJSK					
	8	包裹					
		图片					
	_	文档					
	1	下载					
	1	音乐					
		真面	v				~
		文件名(N):					~
		保存类型(I): CS	V files(*.csv*)				~
					Catalog	790304	_
	~ 隐	藏文件夹			保存(5)	現公開	

When selecting the "Save" function, the configuration content is exported as a .CSV file.

3.3 Open

vices C Fieldbus Subnet Rule Configuration の Please select a file (onfiguration Sus Type DeviceNet Address(0~63) DeviceNet Communication Baud Rate	DeviceNet					
Fieldbus Subnet Rule Configuration Please select a file ← → ○ ↑ ■ > 此电脑 >	Bus Type DeviceNet Address(0~63) DeviceNet Communication Baud Rate	DeviceNet					
Rule Configuration ◎ Please select a file ← → ~ 个 ■ > 此电脑 >	JeviceNet Address(U-53) DeviceNet Communication Baud Rate	1					
圖 Please select a file ← → ~ 个 🔜 → 此电脑 →		1057					
← → ~ ↑ 🛄 > 此电脑 >		1256			V		- 23
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组织▼ 新建文件夹					-		6
截图	^ ∨ 今天 (2)						
- 轮播图							
(议表三视图							
▲ WPS云盘							
* 共享文件夹	3						
我的模板	test.csv						
1 应用							
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▲ 系统 (∩) 文件名(N):	v		~	CSV files(*.csv	r*)		~
■ 至体 (∩·) 文件名(N):	v		~	CSV files(*.csv 打开(<u>O</u>)	r")	取消	~
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▲ 至終(①) 文件名(N): [Al-DeviceNET Configuration 〕 w Save Open Upload rices Fieldbus Subnet 户 Node=5	Fool Configuration Slave Address (1~247) Function Code	Serial Port	✓ Configura	CSV files(*.csv 打开(Q) ttion Abou	r") t Lar	取満 口 nguage	~
L 至終 (○) 文件名(N): [Al-DeviceNET Configuration] w Save Open Upload rices Fieldbus Subnet □ Preset Multiple Regis Rule Configuration	Fool Configuration Slave Address (1~247) Function Code Modbus Register Starting Address Data Count	Serial Port	 Configura 5 16 192 4 	CSV files(*.csv 打开(Q) tion Abou	/*) t Lar	取消 □	•
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本 至年 注 至年 (C-) 文件名(N): [AI-DeviceNET Configuration 7 w Save Open Upload vices Fieldbus Subnet □ Node=5 □ Preset Multiple Regis Rule Configuration	Fool Configuration Configuration Slave Address (1~247) Function Code to Modbus Register Starting Address Data Count Memory Mapping Starting Address Memory Mapping Bit Offset (0~7)	Serial Port	 Configura 5 16 192 4 0 	CSV files(*.csw 打开(Q) tion Abou	r) t Lar	取消 □ nguage	•
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本 至年(小) 文件名(N): [AI-DeviceNET Configuration ↑ ew Save Open Upload vices Fieldbus Subnet → Node-5 ↓ Preset Multiple Regis Rule Configuration	Fool Configuration Configuration Slave Address (1~247) Function Code Modbus Register Starting Address Data Count Memory Mapping Starting Address Memory Mapping Bit Offset (0~7) Byte Count Byte Swap Check Type Check Type	Serial Port	Configura	CSV files(*.csv 打开(Q) tion Abou	/) t Lan	取満 □ Iguage	•

When selecting the "Open" function, a previously saved CSV file is imported into the configuration software.

3.4 Upload

Devices f	Configuration	J	
Devices 0	Configuration Bus Type DeviceNet Address(0~63) DeviceNet Communication Baud Rate DeviceNet Input Byte Count DeviceNet Output Byte Count Al-DeviceNet Configuration Software Configuration uploaded successfully! 確定	DeviceNet 1 125K 8 8	> > >

When selecting the "Upload" function, the configuration content stored in the AI-DeviceNet converter is uploaded to the configuration software.

3.5 Download

Al-DeviceNET Configuration Tool New Save Open Upload Devices	Download Auto Mapping Serial Por Configuration	− □ × rt Configuration About Language
- Fieldbus - Subnet - Node-1 - Read Holding Registers - Preset Multiple Regist. - Preset Single Register - Rule Configuration - Rule-1 - Rule-2 - Rule-3 - Rule-4	Bus Type	DeviceNet
	DeviceNet Address(0 65) DeviceNet Communication Baud Rate DeviceNet Input Byte Count	1 125K ~
	DeviceNet Output Byte Count	8 ~
	AI-DeviceNet Configuration Software Configuration download successful! 確定	×

When selecting the "Download" function, the current configuration content is downloaded to the AI-DeviceNet converter.

Note: Since the "Memory Mapping Start Address" cannot be set manually, "Auto Mapping" must be performed before downloading the configuration.

New Save Open Upload	Download Auto Mapping Serial Por	t Configuration About Language
Devices	Configuration	
Fieldbus Subnet	Bus Type	DeviceNet
⊡-Node-5 D ⊡-Preset Multiple Regist. D Bule Configuration	DeviceNet Address(0~63)	1
	DeviceNet Communication Baud Rate	125K ~
Mare configuration	DeviceNet Input Byte Count	64 🗸 🗸
	DeviceNet Output Byte Count	64 ~
	Aotomatic mapping successful! 建定	

3.6 Auto Mapping

When selecting the "Auto-Mapping" function, the current configuration content is downloaded to the AI-DeviceNet converter.

Note: Since the "Memory Mapping Start Address" cannot be set manually, after any configuration changes, "Auto Mapping" must be selected before downloading the configuration.

3.7 Serial Port Configuration

New Save Open Upload Devices	Download Auto Mapping Serial Po Configuration	rt Configuration About Language
Fieldbus - Subnet - Node-5 - Preset Multiple Regist.	Bus Type DeviceNet Address(0~63) ReviewNet Commission Revie Beat	DeviceNet
-Rule Configuration	Serial Port Configuration	×
	Port Number Baud Rate Parity Bit Data Bits Stop Bit Communication Test OK Cancel	

Before configuration transmission, serial port settings must be made by selecting the appropriate port number. After selecting the port number, a "Communication Test" can be performed. Once successful, configuration transmission can proceed normally. (If the serial port is not configured, the serial port configuration option will automatically pop up during "upload" or "download").

3.8 About

New Save Open Upload	Download Auto Mapping Serial Po	ort Configuration About Language
Devices	Configuration	
Fieldbus	Bus Type	DeviceNet
⊡-Node-5 └─ Preset Multiple Regist Rule Configuration	DeviceNet Address(0°63) DeviceNet Communication Baud Rate DeviceNet Input Byte Count DeviceNet Output Byte Count	1
		125K ~
		64 🗸 🗸
		64 🗸
	Al-DeviceNet Conliguration Software Al-DeviceNet Gateway Configuration Software Viamen Yudian Automation Tcchnology C Sales Hotline: 400-880-9029 Main Switchboars: 0592-5653698	ware o.,Ltd 確定

Include the configuration software version number and company contact information.

This product is restriction of use in the industrial environment.

ADDRESS: No.6 Longku East Road, Xiang'an District, Xiamen, Fujian, 361101, China



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